

**E.O. Lawrence Berkeley National Laboratory
GRETINA MONTHLY PROGRESS REPORT
November, 2005**

I. DEPUTY CONTRACT PROJ. MGR. ASSESSMENT

1. TECHNICAL AND PROGRAMMATIC PROGRESS AND ACCOMPLISHMENTS

- We have received the vendor estimates for fabrication the quarter spheres with an added ring. The prices similar to the prices we have obtained with just 3 rings. There is also one advantage in using a 4th ring: the finite element analysis has shown that it is slightly stiffer with the additional ring.
- Eurisys has responded our question about the delivery of the first detector module and show a detailed schedule of their work. We observed the they have asked for a 14 month delivery time, which includes one month to add revision that we may ask. Most likely we will not need this additional month, since we are working very closely to them and we don't expect any revision once the module is produced. Therefore, we will assume that the module can be delivered in November/06.
- We completed the Electronics Requirement document and review it. With this we complete a Level 3 milestone.
- Ordered 8 servers for Computing System prototype processor farm
- Preparations toward the DOE Annual review started.

2. ACTIONS

N/A

3. COST AND SCHEDULE STATUS

3.1 VARIANCE ANALYSIS AND PROJECT COST PERFORMANCE REPORTS

	<u>Sched</u>	<u>Act</u>	<u>Variance</u>
		k\$	
MIE Design	1,768.4	1,541.7	226.7
MIE Phase A	1,368.0	1,368.0	- 0 -
OPC	1,200.0	1,182.0	18.0

Variance Statement:

N/A.

Project Impact:

These variances do not impact the MIE completion.

Corrective Action:

N/A

3.2 MILESTONE STATUS

Level	Milestone Description	Schedule Date	Completion Date
1	CD-2A Approve Performance Baseline Range /CD-3A Approve Start of Construction for Long Lead-time Items	FY05 –Q3	June/05
2	Award Detector Module Contract	FY05 – Q4	Sept/05
2	Design and Drawings of Mechanical Support Structure Complete	FY06 – Q2 (updated)	
3	Preliminary Design of Mechanical Support Structure Complete	April/05	May/05
3	Detector Module Drawings Complete	April/05	June/05
3	Detector Module Procurement Specifications Complete	April/05	June/05
3	Electronic Requirement Document Complete	Aug/05	Nov/05
3	Computing Systems Requirement Document Complete	Aug/05	May/05
3	Quarter Sphere Design Complete	Feb/06 (updated)	

3.3 PROJECT CRITICAL PATH ANALYSIS

The detector module procurement is part of the critical path. We have review the schedule for the 1st detector module production and concluded that we can save one month on the delivery time. Eurirys had allocated one month in the end of the schedule to implement any revision we may ask. Most likely we will not ask for any revision. Therefore, we are expecting to receive the 1st module in Nov. 06.

II. DETAIL SUBSYSTEM STATUS

A. WBS 1.1. Mechanical

WBS 1.1.2 Mechanical Design

Technical Progress/Accomplishments

We have received the vendor estimates for fabrication the quarter spheres with an added ring. The prices similar to the prices we have obtained with just 3 rings. There is also one advantage in using a 4th ring: the finite element analysis has shown that it is slightly stiffer with the additional ring.

We have arranged with Oak Ridge National Lab. And Argonne National Lab. on-site meetings to review the installation sites and any other pending point.

The design of the installation of the cable plant to interface with the detector module started. There may be as many as 6 approximately 1/2" diameter cables into each of the four connectors that go to a quad. Design will include a conductive shroud that captures the six cables and also holds a small PC board. The six cables can become a sort of ribbon cable. The ribbon cables from the quads might in turn be bundled into a single massive cable.

Significant Issues/Actions

N/A

WBS 1.1 Variance Analysis (Cumulative To-date) (\$k)

<u>Sched</u>	<u>Act</u>	<u>Variance</u>
430.7	308.3	122.4

Variance Discussion

Design of the mechanical support structure is being stretched out in an attempt to minimize the scheduled gap prior to the initiation of production activities and also due to the addition of the 4th ring that required collection of additional prices. It has no impact on the total cost.

B. WBS 1.2 Detector Module

WBS 1.2.1 Procurement

Technical Progress/Accomplishments

N/A

Significant Issues/Actions

Eurisys has responded our question about the delivery of the first detector module and show a detailed schedule of their work. We observed the they have asked for a 14 month delivery time, which includes one month to add revision that we may ask. Most likely we will not need this additional month, since we are working very closely to them and we don't expect any revision once the module is produced. Therefore, we will assume that the module can be delivered in November/06.

WBS 1.2.2 Test/Characterize Module 1

Technical Progress/Accomplishments

We have previously found that the rise time on the outputs of the pre-amplifiers of Prototype II is not the same for all pre-amplifiers. A uniform rise time is important for the signal decomposition algorithm. We researched this feature and concluded that the pre-amplifier is operating as described. They were actually adjusted differently. We will contact Eurisys and make sure they understand the importance of having all amplifiers with approximately the same rise time.

Significant Issues/Actions

N/A

WBS 1.2 Variance Analysis (Cumulative To-date) (\$k)

	<u>Sched</u>	<u>Act</u>	<u>Variance</u>
Design	465.1	377.6	87.5
Phase A	1,368.0	1,368.0	- 0 -

Variance Discussion

Detector Engineering and Test efforts have run lower cost than planned to-date. Work continues in understanding the performance of the Prototype II. The Tripple was sent to Eurisys for warranty maintenance.

C. WBS 1.3 Electronics

WBS 1.3.1 and 1.3.2 Requirement Document and Electronics System Prototype

Technical Progress/Accomplishments

The Electronics Requirement document was completed and reviewed. This is a level 3 milestone.

The work in the system architecture continued. We are studying which information to exchange between the trigger system and the digitizers. We arrived to the tentative agreement that the local trigger modules will not process any trigger information, they will actually pass the information to the global trigger module, which will then make a global decision.

Also, we are studying the rise time behavior of the pre-amplifiers connected to Prototype II (P-II). We brought two of these pre-amplifiers to the lab in building 50A and we were able to reproduce the behavior we observed when connected to P-II. We then reviewed the literature and found that they behave as reported. They are actually adjusted differently.

Significant Issues/Actions

N/A

WBS 1.3 Variance Analysis (Cumulative To-date) (\$k)

<u>Sched</u>	<u>Act</u>	<u>Variance</u>
88.2	23.7	64.5

Variance Discussion

Initiation of work on Electronics Prototype has been slower than originally planned. Work has begun on the System Architecture, DSP Module, Cables and Power Supplies. No impact on cost or schedule.

D. WBS 1.4 Computing Systems

WBS 1.4.1 Requirement document

Technical Progress/Accomplishments

- Completed

WBS 1.4.2 Computing Systems Prototype

Technical Progress/Accomplishments

- Ordered 8 servers for prototype processor farm
- Completed Python-based framework for end-to-end test
- Completed draft of computing hardware failure modes document

Significant Issues/Actions

N/A

WBS 1.4 Variance Analysis (Cumulative To-date) (\$k)

<u>Sched</u>	<u>Act</u>	<u>Variance</u>
13.1	48.2	(35.1)

Variance Discussion

Work in this area has been initiated ahead of planned, as resources are available. No impact on schedule or cost.

E. WBS 1.6 Project Management

WBS 1.6.1 Management

Technical Progress/Accomplishments

Preparations toward the DOE Annual review started.

Significant Issues/Actions

N/A

WBS 1.6.2 General Project Expenses

Technical Progress/Accomplishments

N/A

Significant Issues/Actions

N/A

WBS 1.6 Variance Analysis (Cumulative To-date) (\$k)

<u>Sched</u>	<u>Act</u>	<u>Variance</u>
752.1	771.5	(19.4)

Variance Discussion

N/A

E. WBS 1.7 Environment, Safety and Health

WBS 1.7.1

Technical Progress/Accomplishments

Periodic review of ES&H points continue in our management meetings and subsystem meetings.

Significant Issues/Actions

N/A

WBS 1.7 Variance Analysis (Cumulative To-date) (\$k)

<u>Sched</u>	<u>Act</u>	<u>Variance</u>
19.2	10.6	9.4

Variance Discussion

The schedule anticipates costs for an ES&H review that has been handled in the normal process of divisional oversight. Thus, the costs associated with this task have not been incurred.

III. Research and Development Status

Computing systems:

- Work continues on the end-to-end test.

Electronics:

- We are testing custom made cables we received. So far our tests show that the performance of the cable meets our requirements. We are preparing to test the cable with the pre-amplifier.
- We will receive the cable assembly with the connector in December.

Significant Issues/Actions

N/A

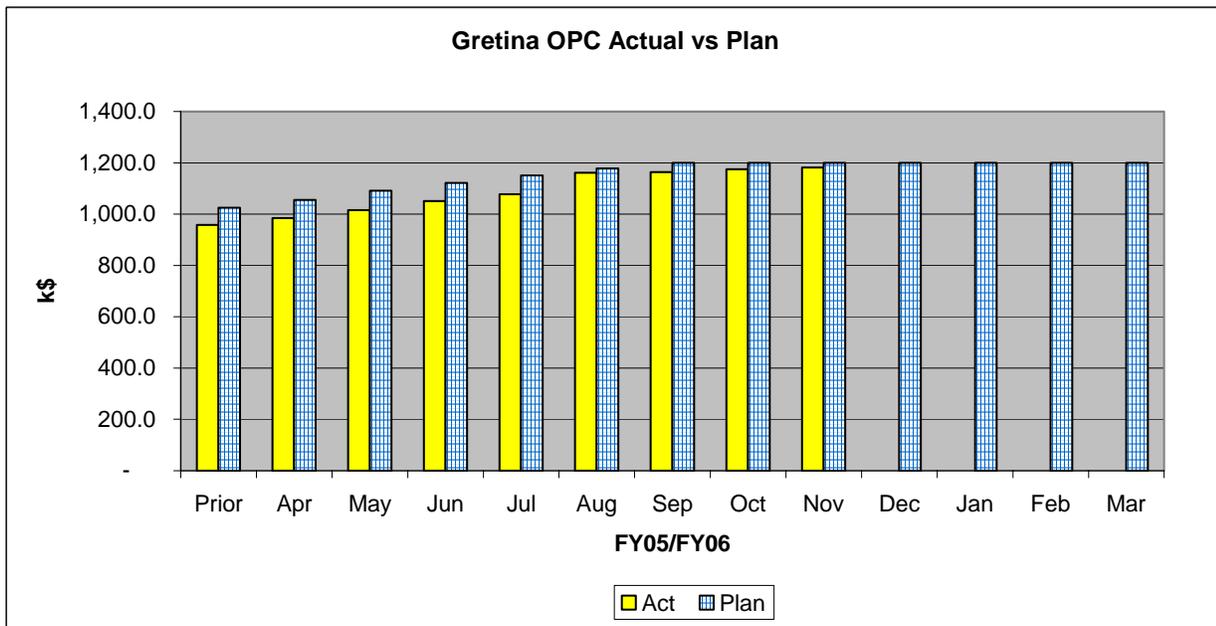
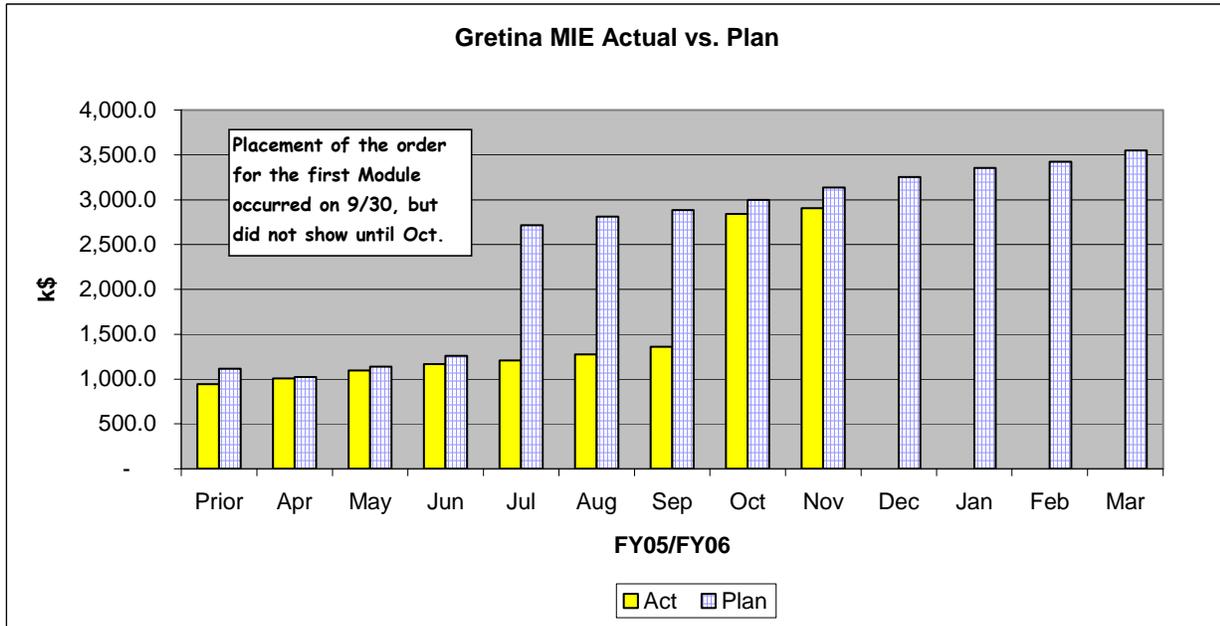
R&D Variance Analysis (Cumulative To-date) (\$k)

<u>Sched</u>	<u>Act</u>	<u>Variance</u>
1,200.0	1,182.2	17.8

Variance Discussion

N/A

IV. Cost Chart



The above charts compare project-to-date budgeted cost with actual for the prior six month period and plan numbers for the succeeding six month period

GRETINA Schedule November 2005

ID	Work Breakdown Ref	Task Name	% Complete	Start	Finish	Gantt Chart																	
						2004				2005				2006				2007				2008	
						Qtr 4	Qtr 1	Qtr 2	Qtr 3	Qtr 4	Qtr 1	Qtr 2	Qtr 3	Qtr 4	Qtr 1	Qtr 2	Qtr 3	Qtr 4	Qtr 1	Qtr 2	Qtr 3	Qtr 4	
1	1	GRETINA	23%	3/1/04	9/16/10																		
2		Lvl 1: CD-1	100%	3/1/04	3/1/04																		
3		Mechanical	33%	3/1/04	4/3/08																		
4	1.1	Requirement document	100%	3/1/04	3/26/04																		
5		Lvl 3: Mech Req Doc Complete	100%	3/26/04	3/26/04																		
6	1.1.2	Design	62%	6/1/04	1/17/06																		
7		Lvl 4: Start Mech design	100%	6/1/04	6/1/04																		
8	1.1.2.1	Support structure	79%	6/15/04	11/9/05																		
9		Define requirements/spec	100%	6/15/04	7/13/04																		
10		Conceptual Design	100%	8/2/04	5/13/05																		
11		General Conceptual Design	100%	8/2/04	11/30/04																		
12		Split Hemisphere	100%	12/1/04	2/16/05																		
13		Rotation System	100%	12/1/04	2/16/05																		
14		Translating Structure	100%	12/1/04	2/16/05																		
15		Site Interface	100%	12/1/04	2/16/05																		
16		Complete Conceptual Design	100%	3/1/05	5/2/05																		
17		Lvl 3: Conceptual Design Review Compl	100%	5/13/05	5/13/05																		
18		Final design & Drawings	62%	2/9/05	11/9/05																		
19		General Final Design	100%	2/9/05	3/31/05																		
20		Quarter Spheres	45%	4/1/05	11/9/05																		
21		Geometry and Layout	82%	4/1/05	5/5/05																		
22		FEA	67%	5/5/05	5/23/05																		
23		Specify Manufacturing Processes	85%	5/23/05	6/1/05																		
24		Wedge Plates	60%	6/1/05	6/20/05																		
25		Hexapod Interface Hub	60%	6/20/05	7/12/05																		
26		Grounding and Electrical Isolation	30%	7/12/05	7/28/05																		
27		Telephone Poles	35%	7/28/05	8/16/05																		
28		Alignment Target Balls	70%	8/16/05	8/24/05																		
29		QuarterSphere Links	60%	8/23/05	9/14/05																		
30		Lvl 3: Quartersphere Design Comple	0%	9/14/05	9/14/05																		
31		Fabrication Prints	0%	9/14/05	11/9/05																		
32		Quarter Spheres	0%	9/14/05	10/24/05																		
33		Grounding and Electrical Isolation	0%	10/24/05	11/1/05																		
34		Telephone Poles	0%	11/1/05	11/9/05																		
35		Translation and Rotation	74%	4/1/05	11/2/05																		
36		Layout	100%	4/1/05	4/29/05																		
37		Tee Platform	25%	4/29/05	6/6/05																		
38		Bearing Housing	45%	6/6/05	6/20/05																		
39		Axes	22%	6/20/05	7/26/05																		
40		Lower Strut Clips	100%	7/26/05	10/21/05																		
41		Upper strut clips	100%	8/29/05	10/21/05																		
42		RR Car mods - dwg & descr.	22%	9/9/05	11/2/05																		
43		Strut drawing (tabulated)	100%	9/23/05	10/4/05																		
44		Design Review	0%	10/12/05	11/9/05																		
45		Lvl 2: Complete Design and Drawings of Mech Support Structure	0%	12/22/05	12/22/05																		

GRETINA Schedule November 2005

ID	Work Breakdown Ref	Task Name	% Complete	Start	Finish	Schedule																	
						2004				2005				2006				2007				2008	
						Qtr 4	Qtr 1	Qtr 2	Qtr 3	Qtr 4	Qtr 1	Qtr 2	Qtr 3	Qtr 4	Qtr 1	Qtr 2	Qtr 3	Qtr 4	Qtr 1	Qtr 2	Qtr 3	Qtr 4	Qtr 1
133	1.2.2	Test/Characterize Module 1	51%	3/1/04	12/19/06																		
134	1.2.2.1	Detector Engineering and Test	51%	10/1/04	12/22/05																		
135		Detector Engineer (FY05)	100%	10/1/04	1/11/05																		
136		Detector Eng ETC	30%	1/11/05	8/18/05																		
137		Detector Engineer (FY06)	0%	10/3/05	12/22/05																		
138		Detector Testing	100%	10/1/04	2/28/05																		
139		Detector Testing ETC	42%	3/1/05	12/22/05																		
140	1.2.2.2	Develop test procedures and apparatus	100%	3/1/04	12/10/04																		
141		Develop test procedures	100%	3/1/04	4/23/04																		
142		Lvl 4: Detector Test Procedures Complete	100%	4/23/04	4/23/04																		
143		Develop test software	100%	4/26/04	9/29/04																		
144		Determine energy and time resolution	100%	4/26/04	5/21/04																		
145		Noise analysis	100%	5/24/04	6/21/04																		
146		Pulse shape analysis	100%	6/22/04	7/20/04																		
147		Compare with simulation	100%	7/21/04	8/17/04																		
148		Interfaces	100%	8/18/04	9/29/04																		
149		Lvl 4: Detector Test Software Complete	100%	9/29/04	9/29/04																		
150		Assemble test apparatus	100%	9/30/04	10/13/04																		
151		Tests and performance characterization	100%	10/14/04	12/10/04																		
152		Lvl 2: Detector Test Procedures and Apparatus	100%	12/10/04	12/10/04																		
153	1.2.2.3	Develop database	32%	7/1/04	9/29/05																		
154		Define database requirements	100%	7/1/04	7/15/04																		
155		Define backup and recovery	100%	7/16/04	8/12/04																		
156		Select and procure package	100%	8/13/04	9/10/04																		
157		Customize System	100%	9/13/04	10/8/04																		
158		Continue support	0%	3/1/05	9/29/05																		
159	1.2.2.4	Test/characterize Module 1	0%	7/19/06	12/19/06																		
164		Lvl 2: Complete Mod 1 Acceptance Test	0%	8/15/06	8/15/06																		
165	1.2.3	Test/Char Mod 2 thru 7	0%	8/15/06	9/9/09																		
207	1.3	Electronics	19%	7/28/04	8/13/08																		
208	1.3.1	Requirement document	100%	7/28/04	7/15/05																		
209		Lvl 3: Elec Req. Doc Complete	0%	7/15/05	7/15/05																		
210	1.3.2	Electronics Prototype	2%	9/12/05	10/6/06																		
211	1.3.2.1	System Architecture	40%	10/3/05	10/28/05																		
212	1.3.2.3	Digital signal processing module	2%	10/31/05	9/6/06																		
213		Write requirements and spec documents	15%	10/31/05	11/29/05																		
214		Review	0%	11/30/05	12/2/05																		
215		Lvl 3: DSP Req & Spec Complete	0%	12/2/05	12/2/05																		
216		Design and layout	0%	12/5/05	2/7/06																		
217		Review	0%	2/8/06	2/10/06																		
218		Procure and assembly	0%	2/14/06	3/13/06																		
219		Material procured	0%	3/14/06	3/27/06																		
220		Test	0%	3/28/06	5/22/06																		
221		Lvl 2: Complete Test of DSP Proto Mod.	0%	9/6/06	9/6/06																		
222		Continue support	0%	5/23/06	5/25/06																		
223		Test Stand	0%	5/26/06	7/17/06																		

